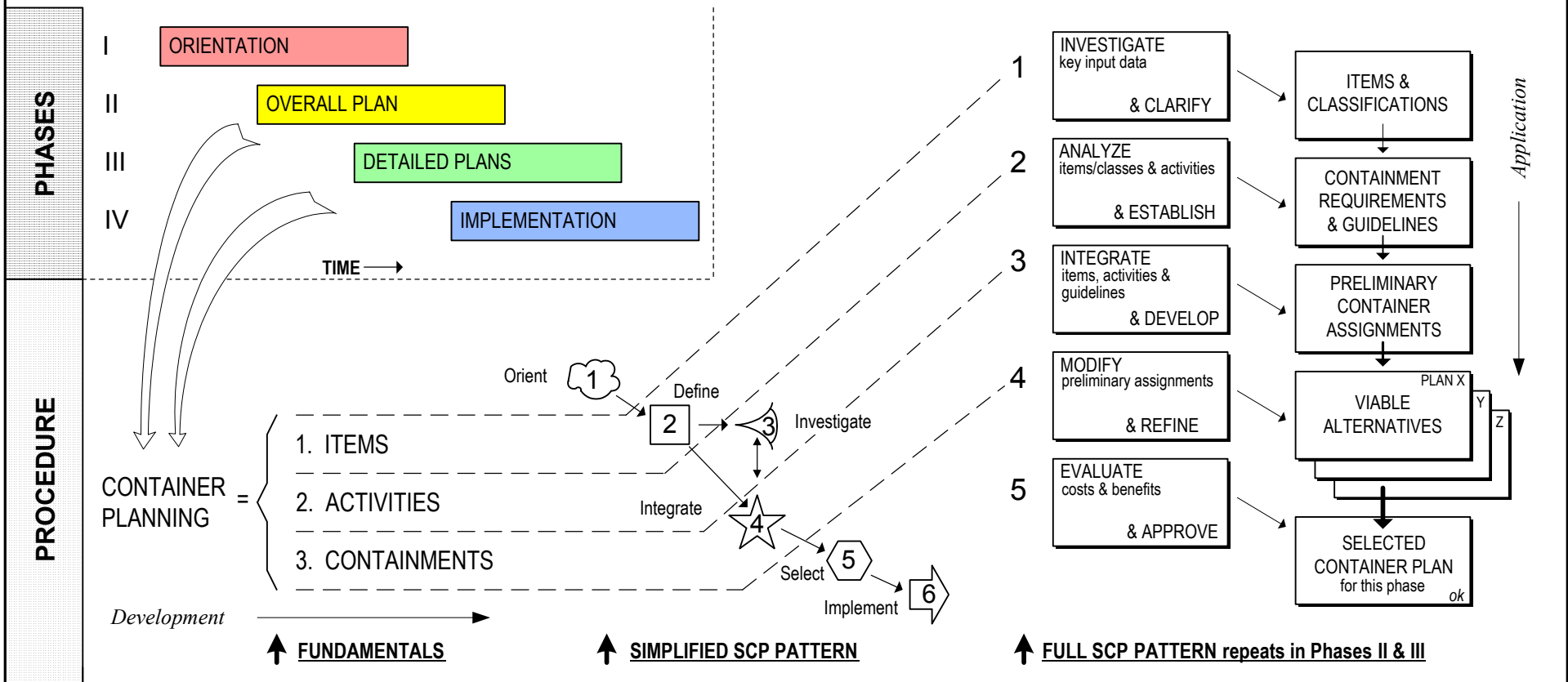


SYSTEMATIC CONTAINER PLANNING (SCP) -- Capsule Summary



CONVENTIONS	Diagramming Symbols & Conventions		Planning Dimensions		Formulas & Explanations		Rating & Evaluating Scale																														
	<ul style="list-style-type: none"> * ○ Operation ○ Origination ⊗ Addition * ⇨ Transportation * ◊ Handling * ▽ Storage * ◐ Delay * □ Inspection <p><small>* A.N.S.I. Standard Y15.3M adopted as basic to SCP procedures</small></p>	<p>MATERIAL/DATA FLOW DIAGRAMMING</p> <p>CONTEXT LEVEL 0 LEVEL 1 LEVEL 2</p> <p>Internal (circle) External (rectangle) Material (arrow) Data (arrow)</p>	<p>Process ——— People Information ——— Technology</p> <p style="text-align: center;">Strategy</p> <p>Framework Charting</p> <p>Process Groups, Operations, or Functions → Flows, Dimensions, or Levels</p> <p>Assessments, Opportunities, Projects, Enablers</p>	<p>Flow ↑ Fast Moderate Slow Level</p> <p>TURNOVER CHART</p> <p>Intensity ↓ Distance</p> <p>TRANSPORT WORK = D x I</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Meaning</th> <th>Vowel Letter</th> <th>No. Value</th> <th>Color Code</th> <th>No. of Lines</th> </tr> </thead> <tbody> <tr> <td rowspan="5" style="text-align: center;"> Most ↑ Best ↑ Least ↓ Worst ↓ </td> <td>A</td> <td>4</td> <td>Red</td> <td> </td> </tr> <tr> <td>E</td> <td>3</td> <td>Orange Yellow</td> <td> </td> </tr> <tr> <td>I</td> <td>2</td> <td>Green</td> <td> </td> </tr> <tr> <td>O</td> <td>1</td> <td>Blue</td> <td> </td> </tr> <tr> <td>U</td> <td>0</td> <td>Uncolored</td> <td> </td> </tr> <tr> <td colspan="2">Not in scope</td> <td>X</td> <td>-1</td> <td colspan="2">Evaluation only</td> </tr> </tbody> </table> <p><small>© Copyright 2002. RICHARD MUTHER & ASSOCIATES - 1274.1</small></p>	Meaning		Vowel Letter	No. Value	Color Code	No. of Lines	Most ↑ Best ↑ Least ↓ Worst ↓	A	4	Red		E	3	Orange Yellow		I	2	Green		O	1	Blue		U	0	Uncolored		Not in scope		X	-1	Evaluation only
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