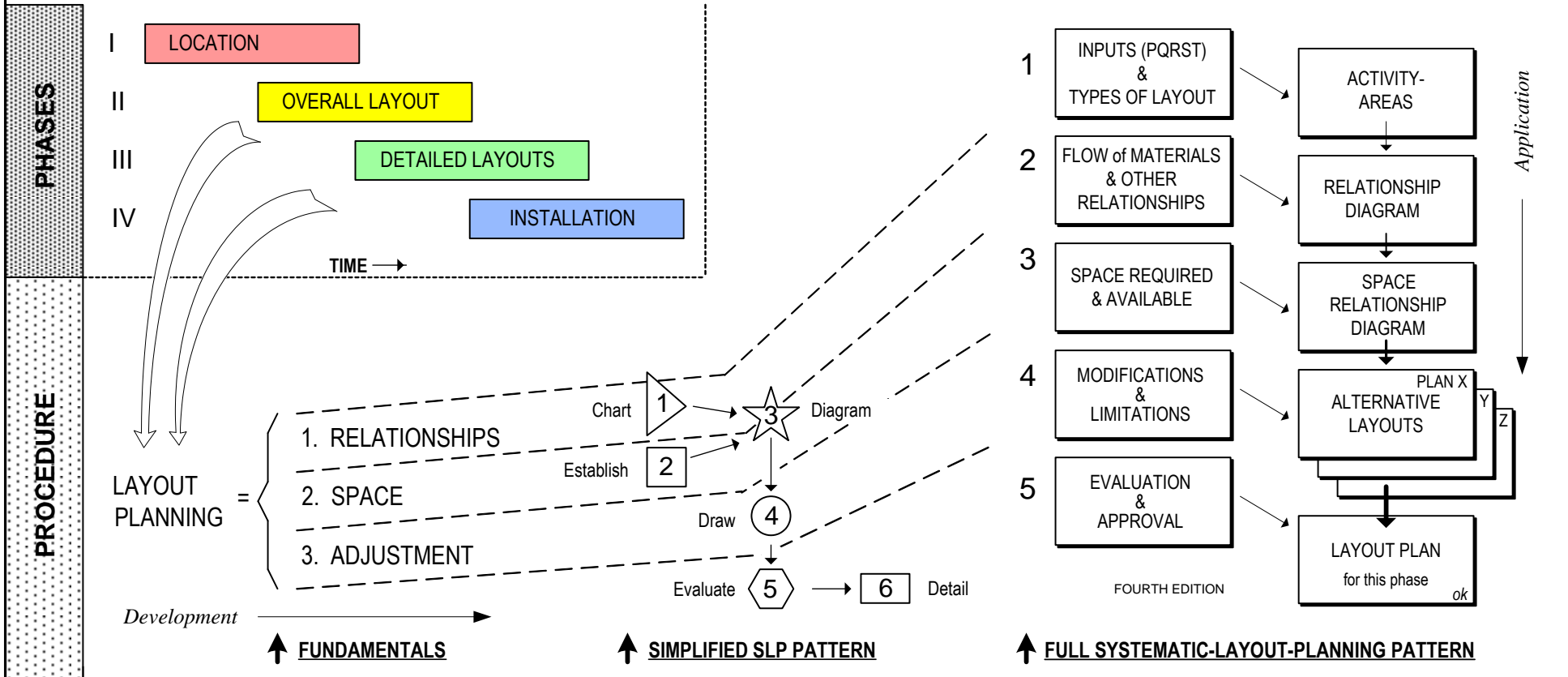


SYSTEMATIC LAYOUT PLANNING (SLP) -- Capsule Summary



CONVENTIONS	Process Chart Symbols & Action*	Symbols Extended to Identify Equipment & Space	Color Ident.	Black & White**
	* ○ Operation	○ Forming or Treating Equipment & Space	○ Assembly, Sub-Assembly, Dis-Assembly	Green**
* ⇨ Transportation	⇨ Transport-related Equipment & Space	◇ Handling Areas -- Pick-up & Set-Down	Orange Yellow**	
* ▽ Storage	▽ Storage Equipment and Space	○ Delay	Orange Yellow**	
* □ Inspection	□ Inspect, Test, Check Equipment & Space	○ Service & Support Equipment & Space	Blue**	
* A.N.S.I. Standard ** MHMS (IMMS) Standard (Adopted as basic to SLP procedure)		↑ Office or Planning Areas, or Building Features	Brown** (Gray)	

Vowel Letter	No. Value	No. of Lines	Closeness Rating	Color Code
A	4		Absolutely Necessary	Red**
E	3		Especially Important	Orange Yellow**
I	2		Important	Green**
O	1		Ordinary	Blue**
U	0		Unimportant	Uncolored**
X	-1		Not Desirable	Brown**
XX	-2,-3,-4,?		Extremely Undesirable	Black

Evaluating Description	Letter/Value
Almost Perfect Results (Excellent)	A / 4
Especially Good Results (Very Good)	E / 3
Important Results (Good)	I / 2
Ordinary Results (Fair)	O / 1
Unimportant Results (Poor)	U / 0
Not Acceptable Results (Not Satisfactory)	X / ?